

Date: Wednesday, 1/31/2007 2:18:20 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACERS (1/4 THICK)
Job Number : 30543	
Estimate Number : 10247	
P.O. Number : <i>N/A</i>	Part Number : D2022101
This Issue : 1/31/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2022 REV. --
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : <i>N/A</i>
Previous Run : 27688	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 2/20/2007 Qty: 400 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.02.01	
Comment : Est D 02.03.07 Now made in house NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R0750	6061-T6 Round Bar .750"
-----	--------------	-------------------------



Comment: Qty.: 0 f(s)/Unit Total : 13 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6R0.750

Batch: *403156*
*2/2/07/18*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL

1- Note: .257( F ) Dia drill

2-Turn Blank as per FolioFA206

3-Tumble &amp; deburr any sharp edges as per dwg

*2/2/07/18*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*2/2/07/20*

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

*2/2/07/20*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *J*
*2/2/07/20*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 07/02/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:18:20 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 30543

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(500)

Comment: FINAL INSPECTION/W/O RELEASE

SP07/02/02

Job Completion



U 07-02-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

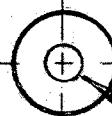
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



970119 BW



D2022-101  
D2022-103

MAT'L: ALUMINUM 6061-T6 (QQ-A-225/8)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUSPECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30543

[illegible]